

7355

10-17



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RBEM673V4001101-13**Job Sheet 182889****Part No:** RBEM673V4001101-13**Job Qty:** 1 ea**Part Name:** 1/2" Drive Offset Adapter**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** High**Job Created:** 9/5/18**Job Tracking No:****Due Date:** 9/5/18**Created By:** Logan David**Type:** SOLD**Description:**DAS
03
9-89**Ship Via:** DEV2.

RE-LABEL

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		9/5/18	0.00	0.00	Start Up Stores/Pkg-1		7/10- DAS 38 9-89
110	QC	1 pcs		9/5/18	0.00	0.00	QC5		
120	Packaging	1 pcs		9/5/18	0.00	0.00	Packaging3		7/10- GA
130	QC21-FG	1 Ea		9/5/18	0.00	0.00	QC21		DAS 21 9-89 SEP 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
S.234	1/2" Drive Offset Adapter	1 Ea (1 ea)	100-Start up Operation	5094640

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	S.234	1	4	0

Part Specifications

Specifications could not be found.

**Container No:** S109333**Part:** RBEM673V4001101 - 13**Job No:** 182889**Serial No/Batch:** S109333**Revision:****Inspector:****Exp Date:****Instructions:**

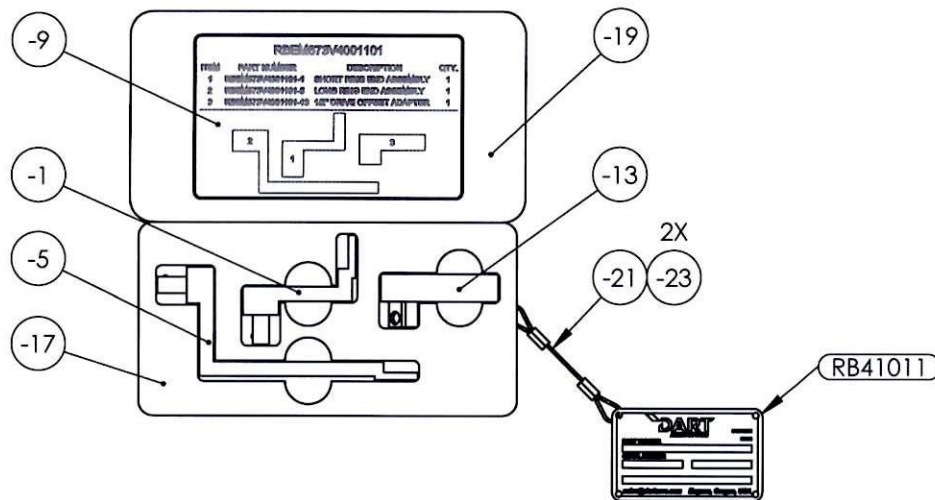
Date: 09/11/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/13/2016	DPD	JAG
2	17-0008	-3 CH'D ENGRAVE NOTE WAS "RBEM673V4001101-3" IS "RBEM673V4001101-1". -7 CORRECTED SPELLING WAS TORQUE IS TORQUE. -17 & -19 CH'D MATERIAL & VENDOR WAS Y20, BLACK (I.R. SPECIALTY) IS ETHAFOAM 220, BLACK (CASE SOLUTIONS). -17 DELETED DIM 4X R.19, ADDED DIM 4X 45°. 4X .50. -19 DELETED DIM 4X R.25, ADDED DIM 4X 30°, 4X .75. -21 & -23 ADDED.	4/14/2017	RJC	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	SHORT RING END ASSEMBLY			2
	1		-3		SHORT RING END	4140/4142		3
X			-5	1	LONG RING END ASSEMBLY			4
1			-7		LONG RING END	4140/4142		5
			-9	1	CONTENTS PLACARD	PLASTIC		6
1	1	B/O	-11		PLUNGER	S.S.	Ø.12 NOSE X Ø.157 BODY X .23 OAL (MCMaster-CARR #84895A71)	2 & 4
		B/O	-13	1	1/2" DRIVE OFFSET ADAPTER	STEEL	1/2" DRIVE OFFSET ADAPTER (FACOM #S.234, ULTIMATE GARAGE #S.234)	1
		B/O	-15	1	CASE	PLASTIC	PELICAN #APP-1060-E	N/S
		B/O	-17	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	1.40 X 4.19 X 8.19 (CASE SOLUTIONS)	7
		B/O	-19	1	TOP FOAM CUSHION	ETHAFOAM 220, BLACK	.83 X 4.56 X 8.56 (CASE SOLUTIONS)	8
		B/O	-21	1	LANYARD	COATED STEEL	Ø1/16 X 3 (CARR LANE #CL-2-C)	1
		B/O	-23	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMaster-CARR #3896T31)	1
		B/O		1	PLACARD	ALUMINUM	RB41011	1
ASSY -5	ASSY -1							

NOTE:
REF. AIRBUS T/N: M673V4001101.

DART AEROSPACE	
TITLE TAIL SERVO CONTROL TORQUE WRENCH	
DWG NO. RBEM673V4001101	REV 2
MAT'L HEAT TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/✓
SPEC DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:4	DATE 3/2/2016
SHEET 1 OF 8	